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# Component Specification

Product : Speaker  
Part Number : CA-SM2860-0815W-100  
Drawing No : KF3.001.396.02


## Content

1. General
2. Electrical & Acoustical Characteristics
3. Test Circuit
4. Frequency Response Curve
5. Dimensions
6. Structure
7. Reliability Test
8. Packing
9. Revision

## Notes:

This specification is subject to change or withdrawel without notice

This part is RoHs 2011/65/EU compliant

	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	2 / 8


## 1. General

Speaker highly suitable for industrial applications.

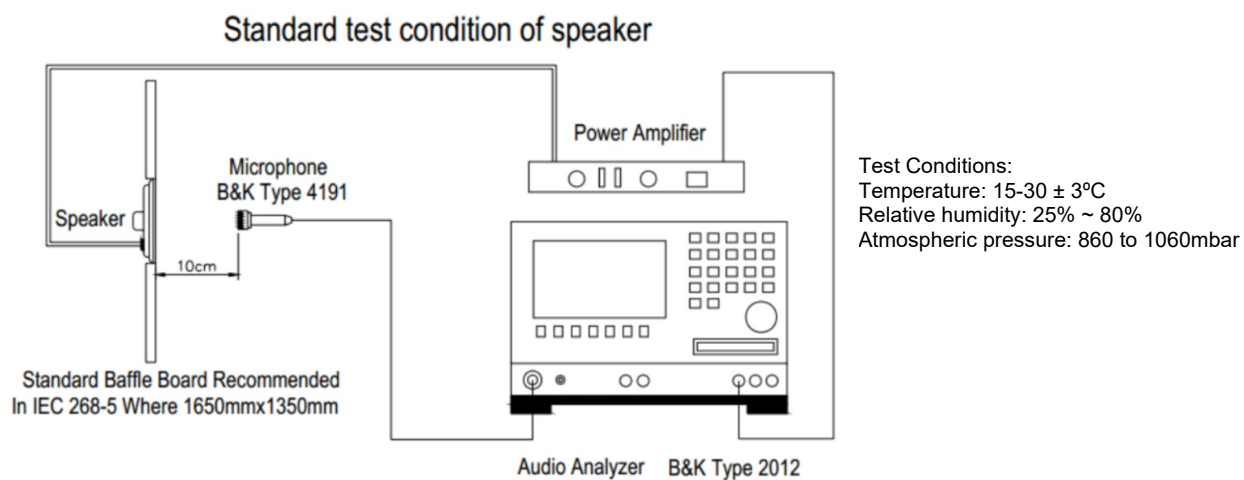
## 2. Electrical and Acoustic Characteristics

No	Items	Specification
	Impedance	8Ω ± 15% (1Vrms a 1Khz)
	Sound Pressure Level	88dB ± 3dB (1.5W/0.3M at 1k,1.2k,1.5k,2.0kHz AGE)
	Resonance Frequency	500Hz ± 20%
	Frequency Range	f0~20KHz
	Input Power	Rated 1.5W / Max. 2W for 1 min
	Distortion	<5% Max. at 1kHz/2Vrms
	Buzz and Rattle	Should not be audible buzzes, rattles when the 3.46V sine wave signal swept at frequency range.
	Polarity	When supplied plus D.C. Voltage to (+) terminal, the once diaphragm must move to forward.
	Dimensions	28x6 mm
	Weight	5.4g
	Operating Temperature range	-20~+60 °C
	Store Temperature range	-20~+70 °C

1.0	16/10/15	Preliminary	L. Chen	S. Ge	G. Schubert
Revision	Date	Note	Drawn by	Checked by	Approved by

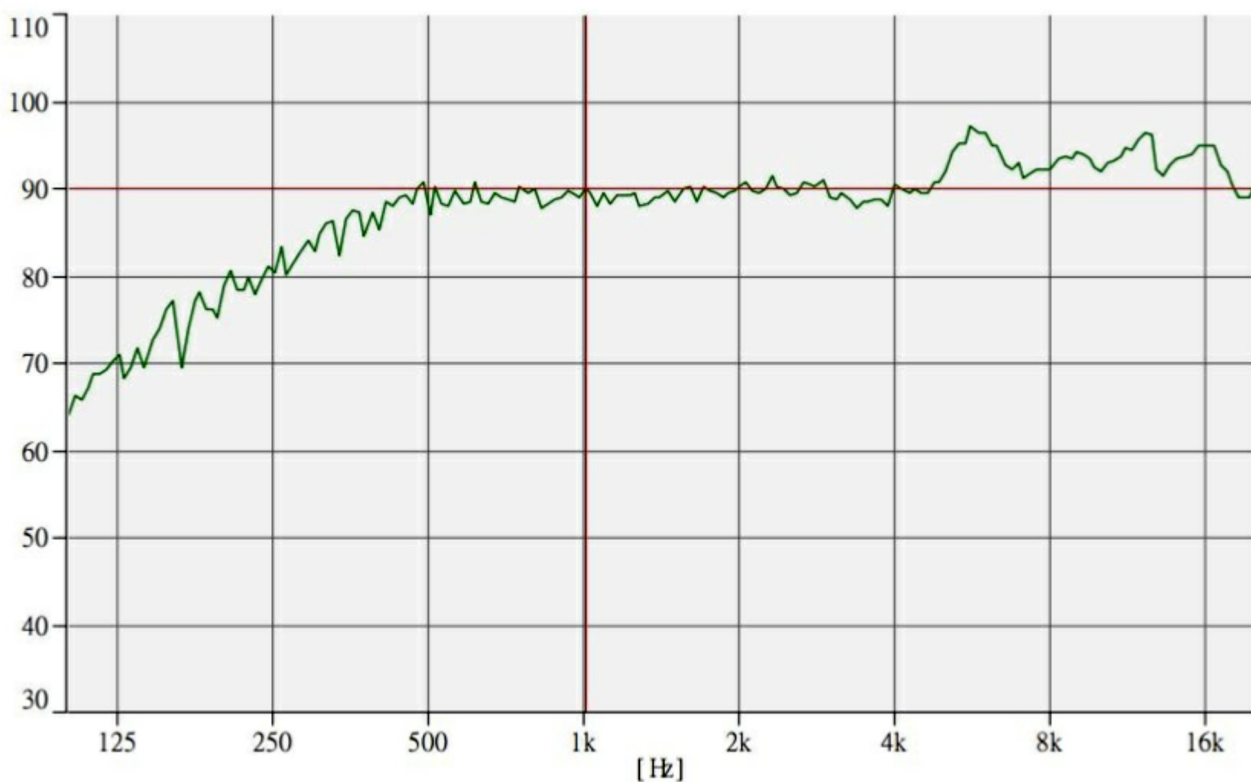
	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	3 / 8

### 3. Test Circuit




### 4. Frequency Response Curve

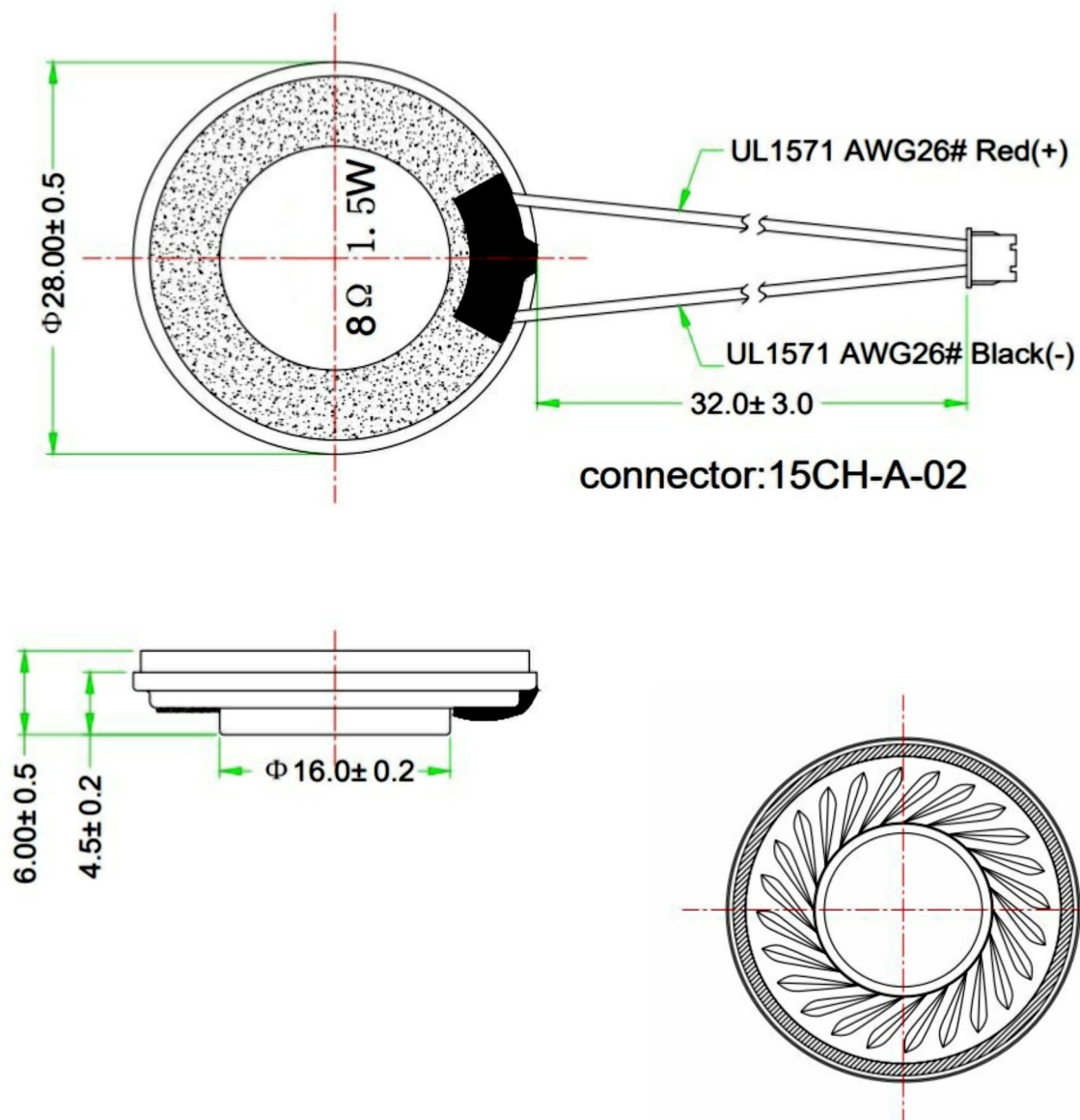
[dB/ 20.0u Pa]




1.0	05/05/11	Preliminary	L. Chen	S. Ge	G. Schubert
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	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	4 / 8

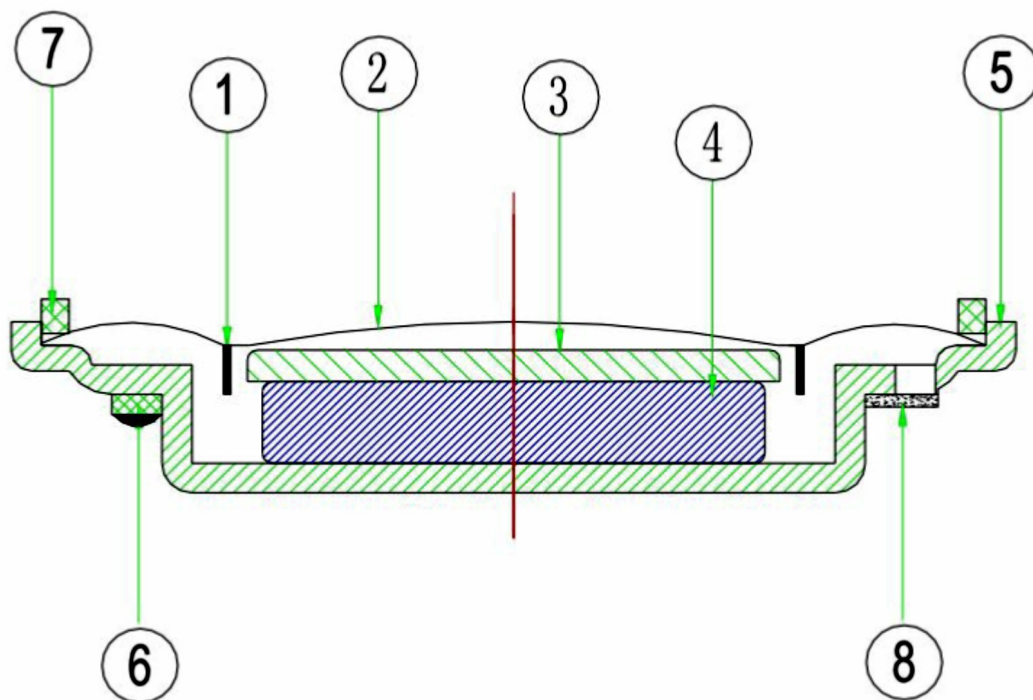
## 5. Dimension



1 . 0	05/05/11	Preliminary	L. Chen	S. Ge	G. Schubert
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	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	5 / 8

## 6. Structure

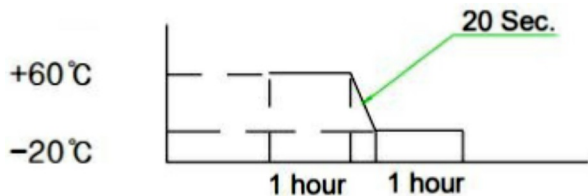


8	Screen	1	3B	
7	Gasket	1	PPA	
6	Terminal PCB	1	PCB	
5	Frame	1	SPCC	
4	Magnet	1	Nd-Fe-B	
3	Plate	1	SPCC	
2	Diaphragm	1	PET	
1	V-coil	1	Co	
No.	Part Name	Qty	Material	Remarks

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Revision	Date	Notes	Drawn by	Checked by	Approved by


	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	6 / 8

## 7. Reliability Test

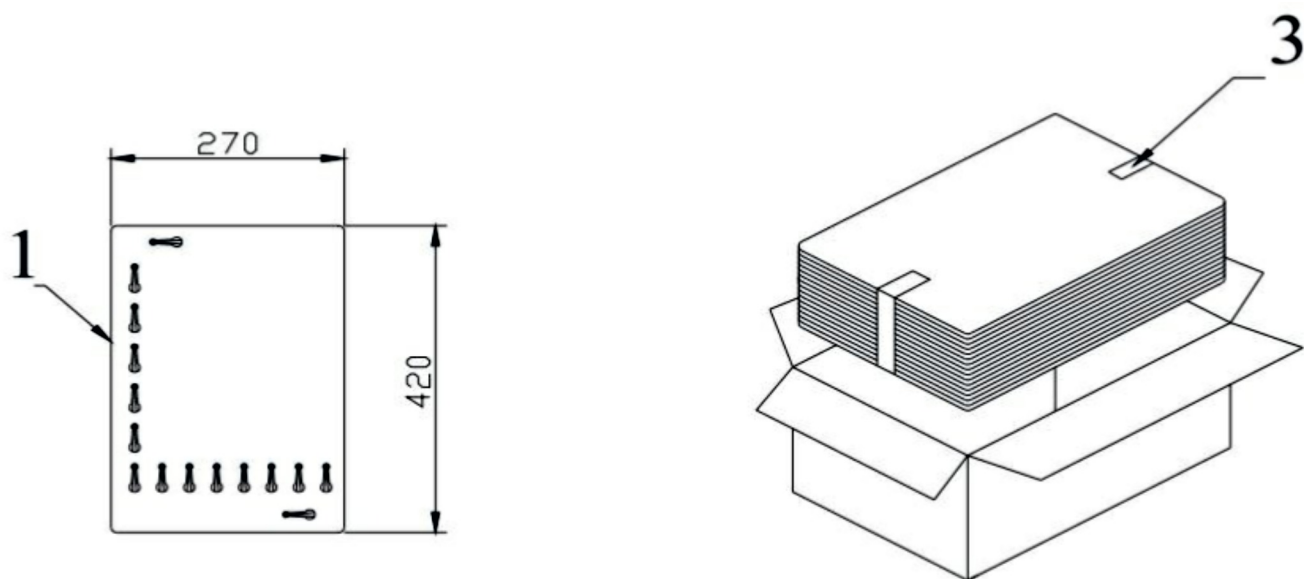
No	Items	Specification
1	High Temperature Test	After being placed in a chamber with $70\pm3^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be Measured.
2	Low Temperature Test	After being placed in a chamber with $-20\pm3^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be Measured.
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm3^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 3 hour, speaker shall be measured.
4	Thermal Shock Test	<p>After being placed in a chamber at <math>+60^{\circ}\text{C}</math> for 1 hour, then speaker shall be placed in a chamber at <math>-20^{\circ}\text{C}</math> for 1 hour(1 cycle ). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.</p> 
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 To 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.
7	Load test	After being applied loading white noise with input power 1.5W(3.46Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
8	Isulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 MΩ

After test the speaker S.P.L. Difference shall be within  $\pm 3\text{dB}$ , and the appearance not exist any change to be harmful to normal operation ( e.g. Cracks, rusts, damages and distortion)

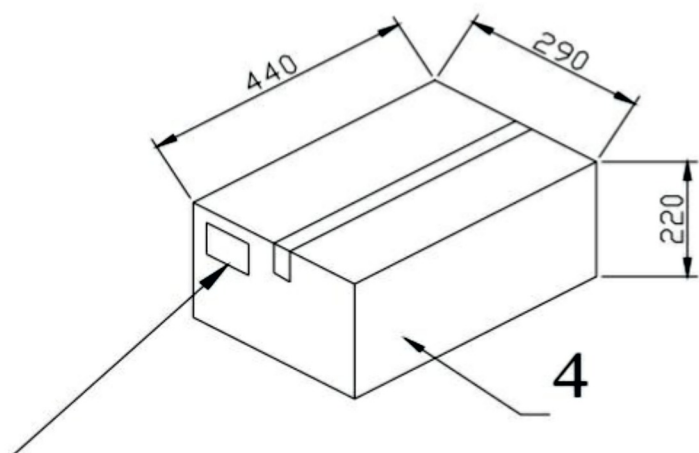
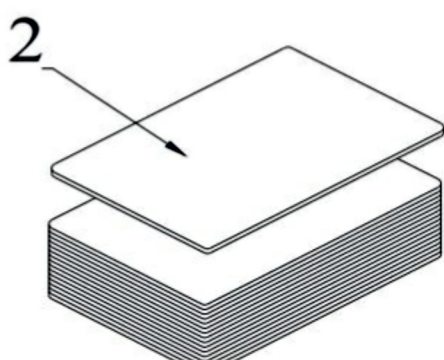
1 . 0	05/05/11	Preliminary	L. Chen	S. Ge	G. Schubert
Revision	Date	Notes	Drawn by	Checked by	Approved by

	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	7 / 8

## 8. Packing




**75Pcs**



**QTY: 1350Pcs**  
**440 x290 x220**

1 . 0	05/05/11	Preliminary	L. Chen	S. Ge	G. Schubert
Revision	Date	Notes	Drawn by	Checked by	Approved by

	Part No.	Drawing No.	Page
	CA-SM2860-0815W-100	KF3.001.396.02	8 / 8

## 9) Revision

Rev. No	Date	Page	Description	Sign
10	05/05/11	all	Preliminary	Wang.Xue

1 . 0	05/05/11	Preliminary	L. Chen	S. Ge	G. Schubert
Revision	Date	Notes	Drawn by	Checked by	Approved by