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# **Component Specification**

Drawing No : KFC7415

Product : Speaker Part Number : CA-SM2646A-0810W100

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- 2. Electrical & Acoustical Characteristics
- 3. Test Circuit
- 4. Frequency Response Curve
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Notes: This specification is subject to change or withdrawel without notice

This part is RoHs 2011/65/EU compliant



#### 1. General

Speaker highly suitable for industrial applications.

## 2. Electrical and Acoustic Characteristics

No	Items	Specification
	Impedance	8Ω ± 15% (1Vrms a 2Khz)
	Sound Pressure Level	90dB ± 3dB 0.1W/0.1M at 1kHz 100dB ± 3dB 1W/0.1M at 1kHz
	Resonance Frequency	800Hz ± 20% at 1V
	Frequency Range	200Hz ~ 5KHz
	Input Power	Rated 1W / Max. 1.5W
	Distortion	<5% Max. at 1kHz/,1W
	Buzz and Rattle	Should not be audible buzzes,rattles when the 2.83V sine wave signal swept at frequency range.
	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.
	Dimensions	26x4.6mm
	Weight	5.6g
	Operating Temperature range	-30~+70 °C
	Store Temperature range	-40~+85 °C

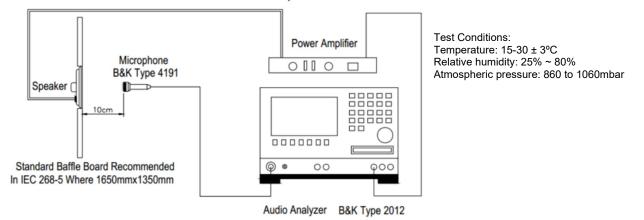
Revision	Date	Note	Drawn by	Checked by	Approved by
1.0	16/10/15	Preliminary	L. Chen	S. Ge	G. Schubert



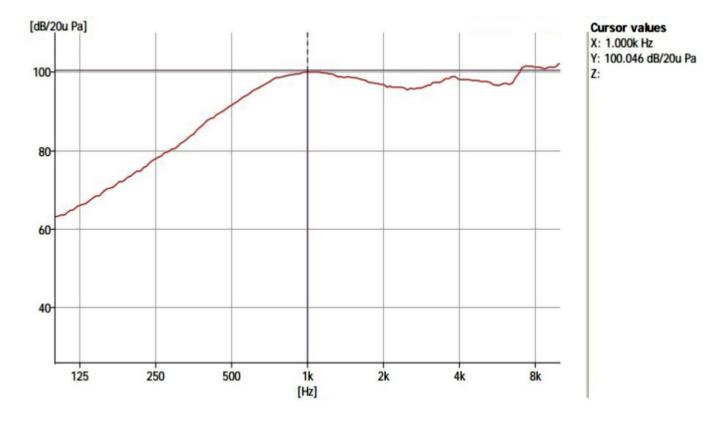
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#### 3. Test Circuit

Standard test condition of speaker



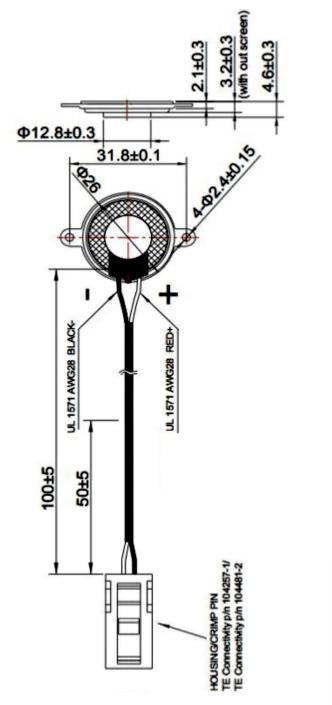
## 4. Frequency Response Curve



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## 5. Dimension



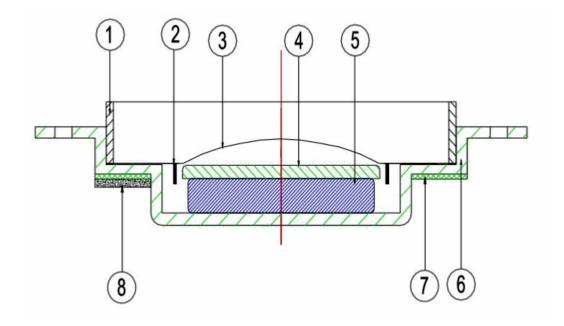


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## 6. Structure



8	Terminal	1	Epoxy PCB	
7	Screen	1	Unwoven Fabric	
6	Frame	1	SPCC	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPCC	
3	Diaghragm	1	PET	
2	Voice coil	1	Copper	
1	Gasket	1	Paper	
No.	Part Name	Qty	Material	Remarks

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## 7. Reliability Test

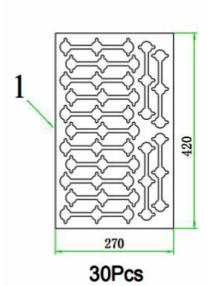
No	Items	Specification		
1	High Temperature Test	After being placed in a chamber with 85±3 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be Measured.		
2	Low Temperature Test	After being placed in a chamber with -40±3C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.		
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at +40±2°C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.		
4	Thermal Shock Test	After being placed in a chamber at +70°C for 1 hour, then speaker shall be placed in a chamber at -30°C for 1 hour(1 cycle is the below diagram). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour. $\frac{20 \text{ Sec}}{-30°C}$		
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.		
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.		
7	Load test	After being applied loading white noise with input power 1W(2.83Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.		
8	Isulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 $M\Omega$		

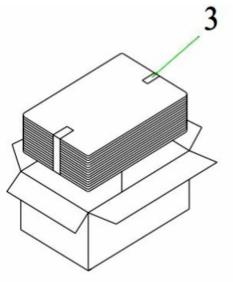
After test the speaker S.P.L. Difference shall be within  $\pm$  3dB, and the appearance not exist any change to be harmful to normal operation (e.g. Cracks, rusts, damages and distortion)

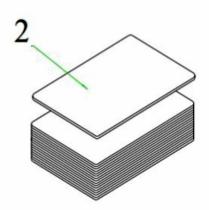
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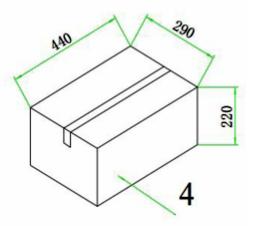
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# 8. Packing









QTY: 480Pcs 440 x290 x220

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## 9) Revision

Rev. No	Date	Page	Description	Sign
10	12/01/15	all	Preliminary	Wang.Xue

1.0	12/01/15	Preliminary	L. Chen	S. Ge	G. Schubert
Revision	Date	Notes	Drawn by	Checked by	Approved by