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Component Specification

Product : Speaker Box Part Number : CA-SB3701B-4305EK

Drawing No : KFC7779

Content

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This specification is subject to change or withdrawel without notice

This part is RoHs 2011/65/EU compliant



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1. General

Speaker Box highly suitable for industrial applications.

2. Electrical and Acoustic Characteristics

No	Items	Specification
	Impedance	43Ω +6/-4Ω (1Vrms a 2Khz)
	Sound Pressure Level	≥97dB (0.32w/0.1m at 1.0KHz) ≥77dB (0.32w/1m at 1.0KHz)
	Resonance Frequency	870Hz ± 80Hz
	Frequency Range	400~10KHz
	Input Power	Rated 0.32W / Max. 0.5W
	Distortion	10% Max. at 1kHz 0.1W
	Buzz and Rattle	Should not be audible buzzes,rattles when the 3.71V sine wave signal swept at frequency range.
	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.
	PCB Spring	Contact pressure after 5 times placement on and removal from PCB (1.75N~3.5N).
	Dimensions	37x17 mm
	Weight	12.5g
	Operating Temperature range	-40~+85 °C
	Store Temperature range	-40~+90 °C

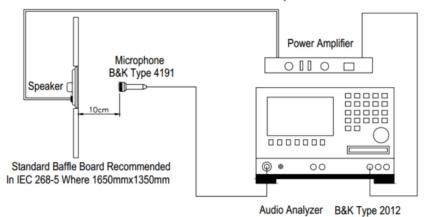
1.0	16/10/15	Preliminary	L. Chen	S. Ge	G. Schubert
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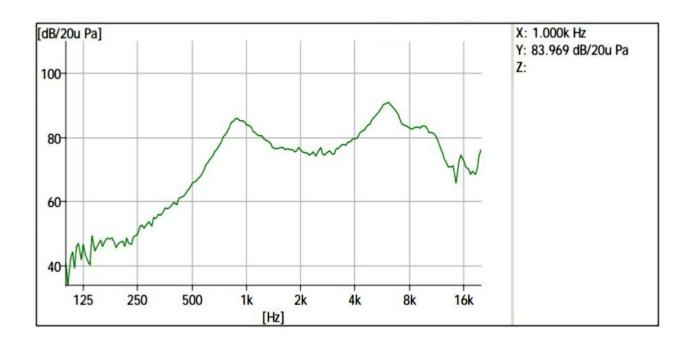
3. Test Circuit

Standard test condition of speaker



Test Conditions: Temperature: 15-30 \pm 3°C Relative humidity: 25% \sim 80% Atmospheric pressure: 860 to 1060mbar

4. Frequency Response Curve

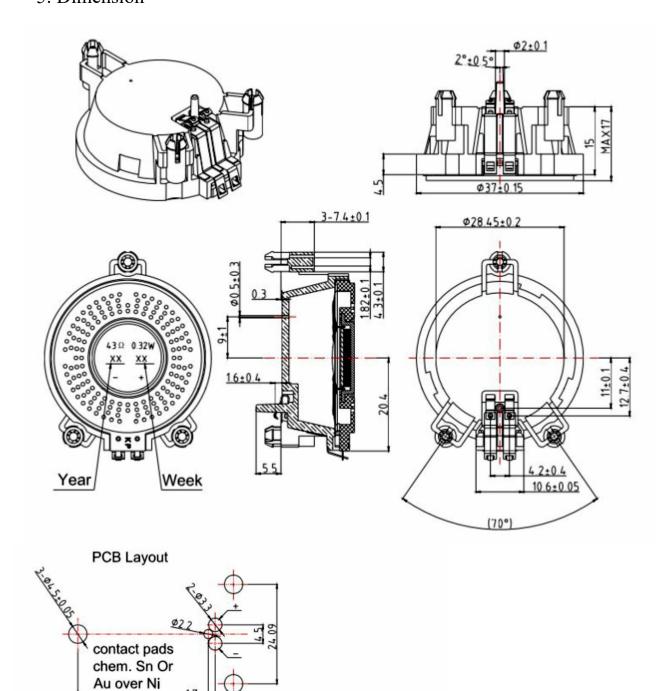


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5. Dimension



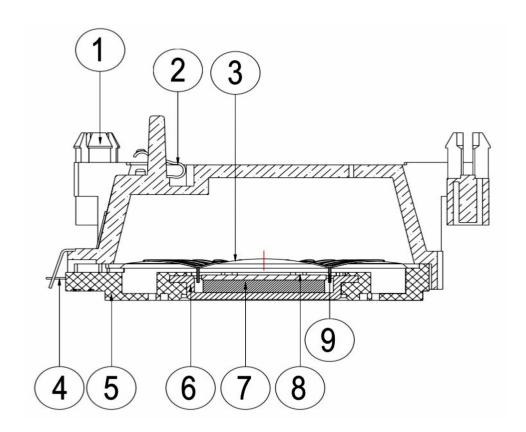
Tolerance of dimensions without explicit tolerance is ±0.15

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6. Structure



9	Voice Coil	1	Copper	
8	Plate	1	SPCC	
7	Magnet	1	Nd-Fe-B	
6	YOKE	1	SPCC	
5	Frame	1	PC	
4	Spring2	1	Cu	
3	Diaghragm	1	PEI	
2	Spring1	1	Cu	
1	Housing	1	PBT	
No.	Part Name	Qty	Material	Remarks

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7. Reliability Test

No	Items	Specification		
1	High Temperature Test	After being placed in a chamber with +90 ±3°C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be Measured.		
2	Low Temperature Test	After being placed in a chamber with -40±3°C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be Measured.		
3	Humidity Test	After being placed in a chamber with 93%+0/-3%R.H. at +40±2°C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.		
4	Thermal Exchange Test	speaker shall be measured. Temperature cycle: total 4h with at least 1h hot and 1h cold (temperature gradient >= 2K/min) duration 250 cycles equals 1000h (see figure 1) Number of components: 100 pieces split in 75 for symmetrical excitation and 25 for unsymmetrical excitation.		
5	Thermal Exchange Test 1	Life test condition with symmetrical excitation Test conditions: see figure 1 Test signal: alternating ON for 50 sec / OFF for 150 sec; Logarithmic Sweep 8.0 VPP symmetrical rectangular signal, 4003000 Hz, sweep time 50 seconds		
6	Thermal Exchange Test 2	Life test conditions with unsymmetrical excitation Test conditions: see figure 1		

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Reliability Test

No	Items	Specification
7	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 To 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
8	Prop Test Fix onta standard Jig,drop on concrete 100cm height.Every 6 surfacex 1 times. Total 6 times	
9	Load test	After being applied loading white noise with input power 0.32W(3.71Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
10	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 $M\Omega$
The loudspeaker mounted on PCB is exposed in the NO2 char 25 ± 2 °C, 75% RH, 2 ppm, for 240 hours.		The loudspeaker mounted on PCB is exposed in the NO2 chamber 25 ± 2 °C, 75% RH, 2 ppm, for 240 hours.
12	H2S gas Test	The loudspeaker mounted on PCB is exposed in the H2S gas chamber 25 ± 2 °C, 75% RH, 1 ppm, for 240 hours.
13	SO2 gas Test	The loudspeaker mounted on PCB is exposed in the SO2 gas chamber 25 ± 2 °C, 75% RH, 2 ppm, for 240 hours

After test the speaker box S.P.L. Difference shall be within \pm 3dB, and the appearance not exist any change to be harmful to normal operation (e.g. Cracks, rusts, damages and distortion)

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8. Packing

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with Part Number ,quantity and outgoing inspection number. There shall be no mechanical damage on products during transportation and/or in storage.

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9) Revision

Rev. No	Date	Page	Description	Sign
10	02/11/15	all	Preliminary	Wang.Xue

1.0	02/11/15	Preliminary	L. Chen	S. Ge	G. Schubert
Revision	Date	Notes	Drawn by	Checked by	Approved by